

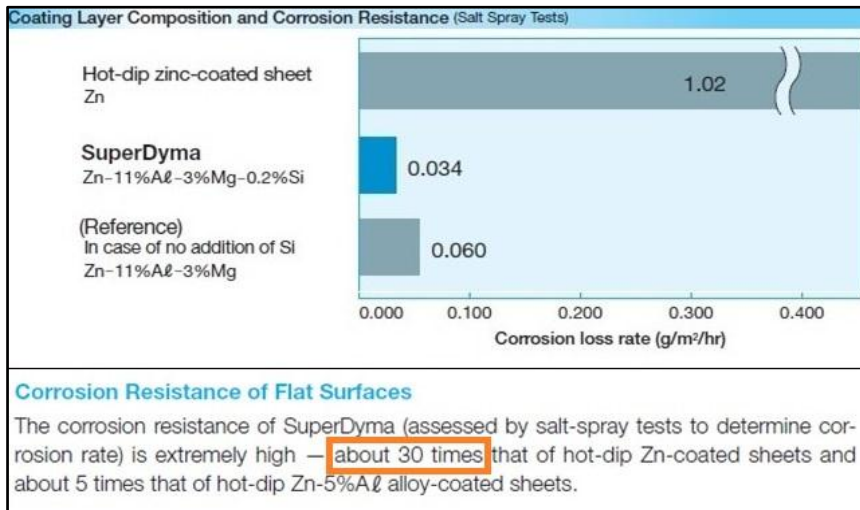
# Technical comparative summary (HDG vs SuperDyma)



	Hot-dip galvanization	Superdyma
<b>Coating Material</b>	Produced by immersing the base metal in a bath of molten zinc at a temperature of around 450 °C. The process forms a dull grey surface coating protects the steel underneath from further corrosion .	Produced by immersing the basemetal in a bath of molten with Zn-11%Al-3%Mg-0.2%Si alloy at a temperature of around 450 °C. The process forms a smooth shiny metallic surface coating protects the steel underneath from further corrosion. The addition of Mg proved to reduce the rate of corrosion weight of the coating. And the presence of Si is to suprressed the occurrence of white rust.

	Hot-dip galvanization	Superdyma
<b>Commercial</b>	Customer is paying the cost of extra logistic in transporting the base material to hot dip factory and to the enduser site.	Coating has been done in mill and reduced transportation cost
	Customer is paying for the chemical treatment process and the expensive chemical treatment cost for the spent chemicals in substrate cleaning process.	Coating has been done in mill and no chemical treatment and no spent chemicals treatment cost incurred.
<b>Lead Time</b>	Hot Dip Galvanising Plant face frequent Departemnt of Environment (DOE) inspection and usually lead to unpredictable finished goods lead time.	Accurate and predictable finished goods lead time.

	Salt Spray Test	Salt Spray Test
	SIRIM Test ReoprtNo: 2018CE0344, 26th February 2018	SIRIM Test ReoprtNo: 2018CE0342, 26th February 2018
<b>Reference Standard/ Method of Test</b>	ASTM B117-16: Standard Practice for Operating Salt Spray (Fog) Apparatus ASTM D610-08 Standard Practice for Evaluating Degree of Rusting on Painted Steel Surfaces	ASTM B117-16: Standard Practice for Operating Salt Spray (Fog) Apparatus ASTM D610-08 Standard Practice for Evaluating Degree of Rusting on Painted Steel Surfaces
<b>Test Condition</b>	Duration of Exposure: 2000 Hour Temperature of exposure zone: 35°C Salt Solution used: 5% NaCl pH of collected solution : 6.8	Duration of Exposure: 2000 Hour Temperature of exposure zone: 35°C Salt Solution used: 5% NaCl pH of collected solution : 6.8
<b>Test Result</b>	Red Rust Evaluation criteria at 2000 hour: Result = 5 (Greater than 1.0% and up to 3.0%)	Red Rust Evaluation criteria at 2000 hour: Result = 10 (Less than or equal to 0.01%)



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## HOT DIP GALVANISED

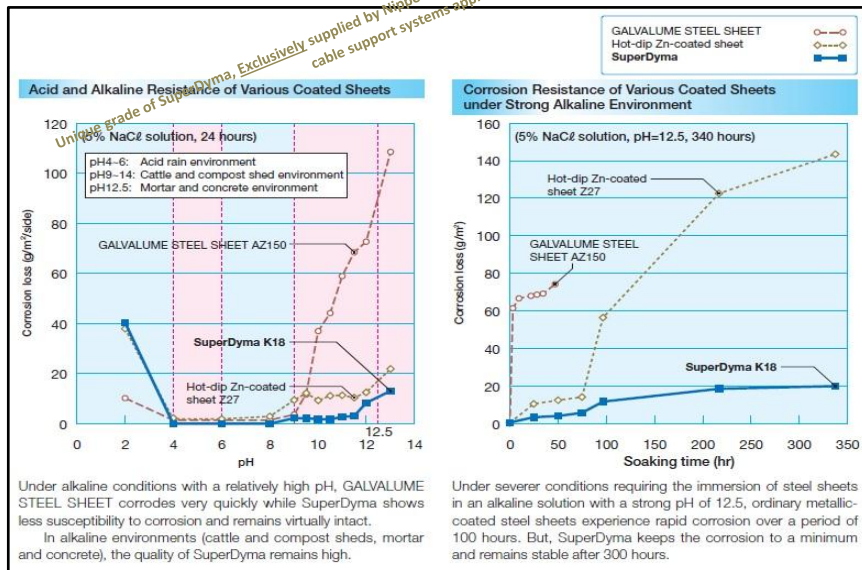
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Coatings form a protective film to maintain corrosion resistance. But, if the formed protective film is coarse, moisture and oxygen will penetrate to the base metal, causing the onset of corrosion.

## SUPERDYMA

In order to enhance the corrosion resistance of the coating, the protective film is made tight.

However, if a tight protective film is formed, corrosion can be suppressed.



**SuperDyma**

**High resistance to chlorine and alkali**

**Stainless steel**

**Weak resistance to chlorine**

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\* Surface finishing for SuperDyma is far superior than HDG

